<u></u>		Receiv	ving Repo	ort		
_	ate: 4/4// upplier: MANM	<u>3</u>	Batch Dart I	1	1/409	
Packing Slip: Invoice: Receipt:	Yes No No Cr	N Si Q	elease Note A /aybill Attache hipment Com Go Inspection /ork Order	ed: Ye plete: Ye	es Wi)
Discrepancies Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
				i. V	*	
	<u> </u>	 Initials	s of receiver	(if shipment	OK) Level	12/1
Production/Ad Date Received/Cos Initial	04104114				<i>L</i> ocati	on

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

Marmon / Keystone Canada Inc.



Specialty Steels
290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL (514) 527 9153 FAX (450) 641 4357

SOLD TO: VENDU A DART AEROSPACE LTD 1270 ABERDEEN STREET SHIPPED TO: EXPÉDIER A DART AEROSPACE LTD 1270 ABERDEEN STREET

4/09/09 PAGE .:

INVOICE DATE DATE DE FACTURE

INVOICE FACTURE 385964

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

EPIC	PAR	FOB FA.B BOUCHERVILLE			S S T. T P S R13720 O S.T T V Q 101634	
8527	VITTE IN THE COMMANDE SALESMAN - VENDEUR	MARMON / KEY	√STONE # 1075435	1	. ***	-5207
TRDESER COMMA	ocoomi .		in recovery	PEO EXPEDIÉE ITITY QUANTITE	UNIT PRICE PRIX UNIT	AIRE AMOUNT MONTANT
120 FT	STAINLESS STEEL SEAMLESS TUBE SA2: SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035	304L		120 FT 21 LBS 6 Pieces	1.350 /F	T 162.00
	Cust. part#.: M304TR0500W035 ALUMINUM SMLS TUBE T6 DRAWN B-210				i !	
24 FT	ATS .750 .125	D6061		24 FT 7 LBS 2 Pieces	3.650 /F	T 87.60
	Cust. part#.: M6061T6T0750W125					
		RECEIVED	APR 17	2009	; 	! !
			;			!
	1			•	ļ	

Energy Surcharge

ORIGINAL INVOICE / FACTURE ORIGINALE

TERMS NET 33 DAYS
BUTS 25 PER MONTH UN
ALL OVERDUE ACCOUNTS

'ERMES NET 30 JOURS "LUS 2% PAR MOIS SUR COMPTE PASSE DU

FOR CONDITIONS OF SALE REFER TO BACK OF INVOICE POUR LES CONDITIONS DE VENTE, VOUS TROUVEREZ LES RENSEIGNEMENTS À L'ENDOS DE LA FACTURE ORIGINALE

12.20 G.S.T. T.P.S /HST 13.09

PROVINCIAL TAX TAXE PROVINCIALE

.00

05/11/2009

274.89

PAYMENT OF THIS INVOICE IS DUE BY LE REGLEMENT DE CETTE FACTURE EST EXIGIBLE AU PLUS TARD LE

Dart Aerospace Ltd

Receiving Slip

Date Apr 14, 2009 Page

> **Receipt Number** RCP00010716

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613) 632-3336 Fax: (613) 632-4443

Purchase From	ì
---------------	---

Fax:

Marmon/Keystone Canada Ltd. 290 Chemin du Tremblay Boucherville, QC J4B 5X9 Canada

Ship To:

Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAR001	PO00008527

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M304TR0500W035	304 RD Tube .500 x .03	120.0000	f	1.350000	162.00	Apr 14, 2009
	M6061T6T0750W1	MATERIAL: AISI 304 TUBING B/N111409 6061-T6 RD Tube .750 x			UND 3.650000	87.60	Apr 14, 2009
		QQ-A-200/8 OR QQ-A WW-T-700/6 OR AMS MATERIAL: 6061-T6 B/N111409	-225/8 4080 OR AM	IS 4082 OI		5 1.33	7 (51) 1, 2500

Comments:

Marmon/Keystone Canada Inc.

Specialty Steels

PACKING SLIP

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL. 514/527-9153 FAX. 450/641-4357

PAGE.: 1 Order: 1075435 Date..: 04/09/2009

SHIPPED TO: SOLD TO:

> DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN K6A 1K7

DART AEROSPACE LTD

1270 ABERDEEN STREET

SHI EPI	P VIA C	<u>F.O.B.</u> BOUCHERVILLE	<u>SALESPER</u> G. Dulud		UR ORDER NO. 27
	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
		Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment	rev:08/08		
01	120 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304. Cust. part#.: M304TR0500W035 HT#: YT080082 HT#: Y62146 Total	5 	100/FT 20/FT 120/FT	ÍN
02	24 /FT	ALUMINUM SMLS TUBE ATS .750 .125 D6061 Tariff Number: 7608.20.00.90 Cust. part#.: M6061T6T0750W125 HT#: F00001351 Total	. 2	24/FT - 24/FT	IN
				1/4/13	

J.O.	of	Bdls/Pieces
NO.	OI	BGIS/Pleces

1 / 0

Total Weight....:

28

Cuatomora .		
Customers.:		



Purchase Order

Date Apr 08, 2009 Page 1

Purchase Order Number PO00008527

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7

Phone: (613)632-9577 Fax:

(613)632-1053



Vendor Address:

Marmon/Keystone Canada Ltd. 290 Chemin du Tremblay Boucherville, QC J4B 5X9 Canada Phone

Fax

(800) 361-8142 (450) 641-4357

Ship To:

Main Finished Goods Location

Dart Aerospace Ltd

1270 Aberdeen St

Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAR001	Apr 08, 2009	N30	Epic Express	Apr 14, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop- Ship	Unit Cost	UON	VI	Extended Price
-1 20.0000	M304TR0500W035 Con	304 RD Tube .500 x .035 ments: MATERIAL: AISI 30			1.350000 ROUND TUBING	f		162.00
24.0000		6061-T6 RD Tube .750 x . ments: MATERIAL: 6061-To			3.650000 IG PER	f		87.60
		WW-T-700/6 OR AM	S 4080 OR A	MS 408	2 OR			
		QQ-A-200/8 OR QQ	A-225/8					
/ ¿ Ŷ/	4/13							
		MATERIAL CER	TIFICATION					
		REQ'D UPON	DELIVERY					
				LI				
							f	
							1	
							1	
							1	
Comments:		T 0	<u> </u>					
Johnnents.		Tax Summary: GST		2.48	Less:			
		GSTME GSTND		0.00 0.00	included tax			0.00
					Subtotal			249.60
		Entered By:	/ CLAVOIE		Total tax			12.48
		Approved By:	V	l	Total purchase of CAD Dollars	order in		262.08



FREE FROM MERCURY CONTAMINATION

MILL TEST CERTIFICATE TO EN 10204/3.1

COUNTRY OF ORIGIN: CHINA

INVOICE NO: YK-08-06-96

SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

MILL TEST CERTIFICATE

SO9001:2000; PED CERTIFICATE (Certificate No.:QAC0021058/A)

OK (40413

			ISO9001:2000);PED	CERTI	FICATE (Certificate	e No.:QA	AC002	21058	/A)	DAT	E OF	ISSUE: 2	2008/6/26	
CUSTO	MER:.M	ARMON/	KEYSTONE CA	ANADA IN	C				CE	ERTIFIC	CATE N	O. :2008-	3-7-A-	-4		
P.O.NO	.: MN567	70			*****		<u>.</u>		OR	ORDER NO. :2008-3-007-A						
COMM	ODITY:	STAINLE	SS STEEL S	EAMLESS	TUB	ING			GR	GRADE :ASTM A213-07 TP304/TP304L						
CONDI	TION: co	OLD FINISI	1/SOLUTION TRI	EATED / PIC	KLED / F	PLAIN END/ O	D POLISHE	D 320 GRIT	HE	EAT NO	D. :YT08	80082				
CHEMI	CAL CO	NTENTS	(WT%)												. •	
ELEME	ENTS		С	Mr	1	P	S	S	Si		Ni	Cr				
SPECIF	CATION	4	≤ 0.035	≤ 2.0	00	≤0.045	≤ 0.030	< 1	.00	8.0	~12.0	18.0~2	0.0			
RESUL	TS (PRO	DUCT)	0.024	0.82	2	0.040	0.002	0.:	37	8	3.10	18.1	5			
	······································	·		<u> </u>	•	PHYSICA	AL PROP	ERTIES			· _					
. [Dimension	ns	·		Weight		TS	EL	FLAR	RING	FI ATT	ENING	1 .	RDNESS	EDDY CURRENT.	
O.D (inch)	W.T (inch)	Length (feet)	Bundle No.	Pieces	(kg)	i tivitia)	(Mpa) ≥515	(%) ≥35	TES			TEST		HRB ≤80	TEST (100%)	
0.500	0.035	20	08-3-7-1	250	399	280	660	59.5	OF	K	0	K		73	OK.	
	·															
REMA AS PER		A213/ASN	ME SA213-07												N HAS BEEN IE TERMS OF	
WALL IN COM	THICKN MPLIAN	ESS TOL	ERANCE AS PE ACE MR0175-20 PRACTICE E	THE PU	RCHASE CERTIFICA	ORDER O	OR CO LL NO	ONTRA	CT REPRO	DUCED,			LL, WITHOUT			
SOLUT	TION HE	AT TREA	TMENT :1050°C PERFORMED	C X 1.5m/m	nin		THE WRITTEN APPROVAL OF THE COMPANY. SHANGHAI CRYSTAL PALACE PIPE CO.,LTD									

MANAGER OF QUALITY ASSURANCE DEPARTMENT





SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

MILL TEST CERTIFICATE

ISO9001:2000; PED CERTIFICATE (Certificate No.:QAC0021058/A)

DATE OF ISSUE: 2007/6/18

	1		18O9001:200	U;PED	CEKIIF	ICALE (ertincai	e No.:Q	ACUU	21036	5/A)	DALE	COF	133UE: 2	2007/6/18	
CUSTO	MER:. M	IARMON	KEYSTONE C	ANADA IN	IC				CE	RTIFI	CATE N	O. :2007-3	-3-B-	3		
P.O.NO	.:BN4875)							OR	ORDER NO. :2007-03-003-B						
COMM	ODITY:	STAINLE	SS STEEL S	EAMLESS	TUBIN	G	•		GR	RADE	:ASTM	A213-04b	TP3	04/TP304L	,	
COND	TION: co	OLD FINIS	H / SOLUTION TR	EATED'/ PIC	KLED / PL	AIN END / OI	O POLISHE	D 320 GRI	т. НЕ	EAT NO	O. :Y621	46	,			
CHEM	CAL CO	NTENTS	(WT%)													
ELEMI	ENTS		C	Mn		P	S	S	Si		Ni	Cr	ŀ			
SPECIE	ICATION	1	≤ 0.035	< 2.0	00 <	0.045	≤0.030	< <u>1</u>	1.00	8.0	~12.0	18.0~20	0.0			
REGIII	TS (PRO	DIICT	0.024	0.87		0.035	0.002		46	·	3.07	18.15				
TCL SOL	15 (110.	DOC1)	0.024	0.67				: 		'بــــــــــــــــــــــــــــــــــــ		10.13				
ļ						PHYSICA	T PROP	ERTIES		<u> </u>	<u> </u>			· · · · · ·		
O.D	Dimension W.T	Length	Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa)	T S (Mpa)	EL (%)	FLAR TES	1		LATTENING TEST		RDNESS HRB	EDDY CURRENT TEST	
(inch)	(inch)	(feet)			(Kg)	≥205	≥515	≥35	11.	31		.51	≤80		(100%)	
0.500	0.035	20	07-3-3-7	300	478	275	625	60.5	Ol	K	. C)K		73	OK.	
				<u>.</u>									-	·		
REMA	RKS:					1.WE HI	EREBY C	ERTIFY	THAT	THE	MATER	IAL DESC	CRIBI	ED HEREI	N HAS BEEN	
			ME SA213-04b			TESTED	AND TH	IE TEST	RESU	ILTS A	RE IN				IE TERMS OF	
			ERANCE AS PI		1269-04b		RCHASE					DYIGED F	77.60	non na na		
			ACEMR0175-20 PRACTICE E	02.	•		ERTIFICA JTTEN A								LL, WITHOUT	
			TMENT:1050°C	CX 1.5m/m	nin	TITE WI	TITENA	I I KO VA	L OI I	TIL C	OIVII AII	1.	 QC	FIEVIE	MED	
			PERFORMED			SHANGH	AI CRYST	AL PALAC	E PIPE	CO.,LT	TD CT			1111 262	007	
			CONTAMINAT	NOI						~~			1	\		
	ESTING I		PP TO FNI 1000	· ·/2 1D			7) n Raa	0 نو	hre)				\		
	TRY OF		TE TO EN 10204 CHINA	73.IB			MA	NACHER	OF O	TLIAL	Y ASS	URANCE	DEP	ARTMENT	•	
	CE NO: Y						, 1741	7 11 TOWAY	o. 40	~ . XL/1 I	- 1100		~			



KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CERTIFIED TEST REPORT

http://www.KaiserAiuminum.com

CUSTOMER PO NUMBE	R: CUSTON	IER PART NUMBER:	PRODUCT DESCRIPTION	1 :		
60-33924	AT/.75	.125/734	Seamless Tube 1			
KAISER ORDER NUMBE	R: LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:	7
200911	003	02/22/2008	F00001351	6061	T6	08/0
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:	7
687.000 LB	198.000 PCS	200613		1	12.000 FT	
SHIP TO:			SOLD TO:			
MARMON/KEYST 10700 MARMON I BOLINGBROOK,	DR		MARMON/KEYST 10700 MARMON I BOLINGBROOK, I	OR	e e	

Actual Physical Properties

REFERENCE	DASH#	Sample#	UTS (KSI)	YTS (KSI)	Elong*	Hardness	CONTIACS	BEND
F00001351	0001	1	48.1	44.1	17.0	N/A	N/A	N/A
F00001351	0002	1	46.4	42.7	17.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Min	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot	<u>. </u>
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15	
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00	
R23177	. 63	. 31	.25	.03	1.04	.06	.01	.02	.00	.00	.00	.00	.00	
R23080	.64	. 34	.23	.06	.98	.06	.03	. 02	.00	.02	.00	.00	.00	
R6049	.63	. 28	.24	.05	1.01	.09	.03	. 02	00	.00	.01	.01	.03	
R22901	. 64	. 35	.22	.03	1.03	. 05	.03	.01	.00	.00	.00	.00	.00	

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms &conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

.Plant Serial: 00000980

Kaiser Order Number: 200911

Line Item: 003

Wilfredo A. de Conz

Page 1 of 2

73

Z . A. : (846



CERTIFIED TEST REPORT

http://www.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

Applicable Requirements:

5,9/04/13

Description: OD: 0.750"; Wall: 0.125"; Round @ AMS-4082N ASTM-B210-04 WW-T-700/6F WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082N, WAS NOT OILED. THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F, WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B. COMPLIES TO DIN EN 10204 JAN 2005

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms aconditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00000980

Kaiser Order Number: 200911

Line Item: 003

Wilfredo A. de Cong

Page 2 of 2

a. cobie

PAGE : 290 Chemin du Tremblay Boucherville J4B 5X9 TEL (514) 527 9153 FAX (450) 641 4357

1

Shipping date....: 04/09/2009
Name of Carrier...: EPIC
F.O.B....... BOUCHERVILLE

Marmon/Keystone Canada Inc. Specialty Steels

COMBINATION SHOURT FORM OF STRANGET BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY RAIL PRESCRIT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE CANADIAN TRACKFORT COMMISSION

1350FD AT SHIPPING SKIQUEST.

Is numbered, so to each currier of all or any of said goods over all or son portion of said risate to destination, and so to each party at any time interested in all or any of said goods, that every service to be performed from the property of the sum were tally and specifically as furth herein).

hereunder shall be subjected to all the terms and conditions (which are herein) is represented by reformance and have the same favor and also available at all relatively agency stations and represent by the board of transport commendate for Canadia by General Order No. 7-5, dated February 1, 1965 and forth

herein of the bill of lading set forth in or prescribed by the referent terminal states, statutes and regulations dotter carrier's previous when said goods are carried by a motor carrier; or

of the bill of lading form prescribed by the referent terminal states of the state of the said and forth in the Shipping Contract approved by the Board of Transport Commission by General Order No. 5-63 dated April 4, 1979

to the bill of lading form prescribed by the Board of Transport Commission by General Order No. 5-63 dated April 4, 1979

to the Shipping Contract approved by the Board of Transport Commission by General Order No. 5-63 dated April 4, 1979

to the Shipping Contract approved by the Board of Transport Commission by General Order No. 5-63 dated April 4, 1979

to the Shipping Contract approved by the Board of Transport Commission by General Order No. 5-63 dated April 4, 1979

to the Shipping Contract approved by the Board of Transport Commission by General Order No. 5-63 dated April 4, 1979

to the Shipping Contract approved by the Shipping Contract approved by the scale of the said are carried by an expression of the said scale and which are agreed to by the shipper taid excepted for a line of the

Countgaed to:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN RGA 187

Telephone....: 613 632 5200

Customer order .: 8527

367 may 1 475 or 1999 or 1990			I A At
Description of shipments and special marks		CS	If charges we to be propeld write or stamp here: COLLECT
tow all manage to Linda Lacelle 613-632-	1053	- 1	OVALLE
Mill tests required with all shipment	zev:08/08	- 1	
	754.00100		
01-STAINLESS STEEL SEAMLESS TUBE		F	
SMLS TUEE 304L 1/2 X .035 A213	,	.	Received \$
STS .500 .035 304L			, AMERICA
04/09/2009 120 FT	20.9	1	To be applied in prepayment of the charges on the property described hereon.
Cust. part#.: M304TR0500W035 Re	V:		10 he abbuen in hisbahitten of me camiton on me hadren.
YK HT#: XT080082		5	
YK HT#:Y62146		^ }	A
		- (Agout or Cashier.
02-ALUMINUM SMLS TUBE		- 1	
ATS .750 .125 D6061 04/09/2009 24 FT	6.9	i	Per,
	v:	- 1	
KA HT#: P00001351	•	2	For carrier's use
RAC MIWITOGOODS		ŀ	
:		1	Advance and or brownia \$
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		1	Misc. S
· ·			Misc. 5
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			Shipper show amount of C.O.D.
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			<u> </u>
Number of extra large pieces.	Total weight		Valuation .
Bd18/Fieces	28	LB	
1 + 0 = 1	1		1
			Order munder
Where required by strift shipper can. Dimensions Total cubic feet	t complete ine tollowing. 1 Dimensional weight		1075435
Pandarhridah Triest conto root			44/5105
	1		
	<u> </u>		Customer
Shipper	Transport		
	1.		

Specialty Steels

PACKING SLIP

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TBL. 514/527-9153 FAX. 450/641-4357

PAGE.: 1 Order: 1075435 Date.: 04/09/2009

SOLD TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN KEA 1K7

SHIPPED TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHI EPI	P VIA	F.O.B. BOUCHERVILLE	<u>SALESPER</u> G. Dulud		R ORDER NO.
131 4	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
z cuzac	ala di anno anno anno anno anno anno anno ann	Fax-all-papers-to-Linda-Lacelle-613-632-1053 Mill tests required with all shipment	rev:08/08	E.MAS 5	
01	120 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304. Cust. part#.: M304TR0500W035 HT#: YT080082 HT#: Y62146 Total.	5 - 1 6	100/FT 20/FT 120/FT	IN
02	24 /FT	ALUMINUM SMLS TUBE ATS .750 .125 D6061 Tariff Number: 7608.20.00.90 Cust. part#.: M6061T6T0750W125 HT#: F00001351 Total.	2	24/FT 24/FT	IN

No.	~6	Bdls/Pieces
NO.	OI.	BOTS/LIECES

1 / 0

Total Weight....:

28

Customers.:



COUNTRY OF ORIGIN: CHINA

INVOICE NO: YK-08-06-96

MILL TEST CERTIFICATE TO EN 10204/3.1

SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

MILL TEST CERTIFICATE

ISO9001:2000 :PED CERTIFICATE (Certificate No.:QAC0021058/A)

DATE OF ISSUE: 2008/6/26

CUSTON	JFR∙ M	ARMON/	KEYSTONE CA	NADA IN	C). :2008-3		
P.O.NO.:			12			, ,			OR	DER	NO. :20	08-3-007		
			SS STEEL SI	EAMLESS	TUBO	NG			GR	ADE	ASTM A	213-07	TP304/TP304	L
COMMIC	ION. co	O LAMBOR	SOLUTION TRE				POLISHED	320 GRIT	HE	AT NO	O. :YT08	0082	•	
	<u> </u>			MIEDIFIC	KLLDIII								•	
		NTENTS		1 14		P	S	S	i		Ni	Cr		,
ELEME	NTS		C	Mn	1					 		18.0~20	0.0	
SPECIF	CATION	1	< 0.035	₹2.0	00	< 0.045	< 0.030	<1	.00		~12.0			
RESULT	S (PRO	DUCT)	0.024	0.82	2	0.040	0.002	0.3	37 -	1	8.10	18.15	5	
						PHYSICA	I PROP	FRTIES			•			
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O.D (inch)	W.T (inch)	Length (feet)	Bundle No.	Pieces	(kg)	1 (1411/03)	(Mpa) ≥515	≥35	TES	ST	TEST		≤80	TEST (100%)
0.500	0.035	20	08-3-7-I	250	399	280	660	59.5	Ol	K ·	()K	. 73	OK
			<u> </u>					,						
WALL'	R ASTM THICKN APLIAN	IESS TOL	ME SA213-07 ERANCE AS PI ACE MR0175-20 PRACTICE E		1 A269-07	TESTED THE PU	AND THE RCHASE ERTIFIC	HE TEST	RESU DR CO LL NO	LTS ATM THE	ARE IN ACT REPRO	COMPLIA DUCED,	ANCE WITH	EIN HAS BEEI THE TERMS O ULL, WITHOU
SOLUT NO WE	TON HE	AT TREA	TRACTICE E TMENT :1050°(S PERFORMED CONTAMINA		nin	<u> </u>	IAI CRYST	AL PALAC	CE PIPE	1.00 E		Q.C. F	Reviewed	



INVOICE NO: YK-07-06-56

SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

MILL TEST CERTIFICATE

1SO9001:2000:PED CERTIFICATE (Certificate No.:QAC0021058/A)

DATE OF ISSUE: 2007/6/18

		. 72 COL	0.1723	CANONIE CA	NATA IN	رب					CI	ERTIFI	CATEN	0.:2007-3	-3-B-	3	
		AKMON		YSTONE CA	MADAIN						To	RDER	NO. :20	007-03-003	J-B	•	
P.O.NO.	:BN4875			- CIT	43 47 FEIG	and t	BING		 -							04/TP304L	
COMM	ODITY: S	TAINLE	<u> </u>	STEEL SE	AMLESS				n noi letter	220 GBM	_). Y621				
				DLUTION TRE	ATED/PIC	ÇLED.	PLAL	M END LO	D PULISHE) 120 GRG		D133 133	J, . 1 021				
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ELEME	NTS	-		C.	Mn	l		P	S	S	1		Ni				
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I	Dimension	าร	· 	-		Wei	ight	0.2%YS (Mpa)	T	EL (%)	FLA	RING		TENING		RDNESS HRB	EDDY CURRENT
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WALL IN CO IC TES SOLU NO W FREE PMI T MILL	R ASTM THICKI MPLIAN ST TO AS TION HI ELD REI FROM M ESTING TEST CI	IESS TOI CE TO N STM A26 LAT TREA PAIR WA JERCUR DONE.	LER. IACE 2 PR ATM S PE Y CC	SA213-04b ANCE AS PE EMR0175-20 ACTICE E IENT:1050°C ERFORMED ONTAMINAL	02 CX 1.5m/i CION		-04b	TESTE THE PU 2.THE THE W	D AND THE SECOND THE SECOND IN	IE TEST ORDER ATE SHA PPROVA	RES OR C LL N L OF CE PO	ULTS CONTR OT BE THE C	ARIE IN ACT E REPRO COMPAN .TD	COMPLIA DDUCED, IY.	EXCI	MITH IF	2007

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-DPOPT * ROUNDI32T * OOODOOO * MW20073 * 3/13/5000

CERTIFIED TEST REPORT http://www.KaiserAiuminum.com

FABRICATED PRODUCTS

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CUSTOMER PO NUMBE		MER PART NUMBER:	Seamless Tube	lt:	
60-33924 KAISER ORDER NUMB 200911 WEIGHT SHIPPED:		5.125/734 SHIP DATE: 02/22/2008 BIC NUMBER: 200613	KAISER LOT NUMBER: FOUO1351 DIAM/DAF/TEKNS:	ALLOY: 8081 WIDTH:	TEMPER: T6 Usign: 12,000 FT
687.000 LB SHIPTO: MARMON/KEYS 10700 WARMON BOLINGBROOK	TONE CORP		MARMON/KEYST 10700 MARMON BOLINGBROOK,	D茶	

Actual Physical Properties

REFERENCE	DASE#	SMPLE#	UTS (KSI)	YTS (X31)	RIGHGA	HARDNESS	CONTINCS	N/A
F00001351	0001	1	48.1	44.1	17.0	n/A n/A	N/A N/A	N/A
200001351	0002	1	46.4	42.7	21.0	,		

Chemical Composition (wt%), Aluminum Remainder

					-								Tot	,
<u> </u>	Si	Fe	Cu	Ma	Mg	C.	En	Ti	<u> 20</u>	Bi	Zr.	<u> </u>	TOC.	
TDALLS	31					A 35	0.25	0.15	NA	NIA	NA	0.05	0.15	
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.00	0.00	NA	NA	NA	0.00	0.00	
Minimum	0.40	0.00	0.15	0.00	0.80		.01	.02	.00	.00	.00	.00	.00	
R23177	.63	.31	. 25	, 03	1.04	.06		.02	.00	.02	.00	. 00	.00	
R23080	. 64	. 34	. 23	. 06	. 98	.06				.00	.01	.01	.03	
R6049	. 63	. 28	.24	.05	1.01	.09	.03	.02	.00	.00	.00		.00	
R22901	. 64	. 35	- 22	.03	1.03	. 05	.03	.01	.00	, 00	. • •		• • •	

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Raiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms accorditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

.Plant Serial: 00000980

Kaiser Order Number: 200911

Line Item: 003

Wilfredo A. de Conz Page 1 of 2 AT 75, 125 73



CERTIFIED TEST REPORT http://www.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANOLER, AZ 86226

Applicable Requirements:

Description: OD: 0.750"; Wall: 0.125"; Round @
AMS-4082N ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082N, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's Sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms acconditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Wilfreds A. dar Cong

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Plant Serial: 00000980

Kaiser Order Number: 200911

Line Item: 003

Page 2 of 2

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Date `

:Wednesday, 08/04/2009 8:04:41 AM

User

: Chantal Lavoie

AUTO PO REQUIREMENTS LIST

ob /SO Number	Segn	Item	Supplier	Qty		Price	Date Requred	Lead	Make
on 190 million	0.0	M1288345-01	VU-FLA001	2.00000000		22.0000	15/05/2009	1	N
	0.0	M174R1000	VC-CAM002	12.00000000	tks	0.0000	15/05/2009	0	N
		M2024T3R1750	VC CAMOO2	4.9000000	ľ	0.0000	15/05/2009	0	N
		M303B0500X0500	VC-COP001	12.00000000		0.0000	15/05/2009	0	N
	0.0		VC-COP001	20.00000000	246+	3.2000	15/05/2009	1	N
	1	(M304R100)	VC-COP001	4.00000000		8.2700	15/05/2009	1	N
		M304TR0500W035	VC-COP001	100.00000000	13:0:67	0.0000	15/05/2009	0	N
	0.0	M304TR0675W091	VC-COP001	80.00000000	100xft	0.0000	15/05/2009	0	N
	0.0	M4130NR0750	VC-CAM002	4.00000000		5.7500	15/05/2009	1	N
		M4140NB0625X04	VC-CAM002	20.00000000		52.2500	15/05/2009	1	N
		` 000 L м5052H32S020	VC-CAM002	32.00000000	i	0.0000	15/05/2009	0	N
•			VC-CAM002	32.00000000	ļ	0.0000	15/05/2009	0	N
	1	M5052H32S100 M6061T6B0750X0	VC-CAM002 VC-CAM002	40.00000000		0.0000	15/05/2009	0	N
	0.0	-2000	VC-CAMIOUZ						1
	0.0	M6061T6B1250X0 4500	VC-CAM002	1		33.7500	15/05/2009	1	N
	0.0	M6061T6B2000X0 4000	VC-CAM002	4.00000000	last	0.0000	15/05/2009	0	N
	0.0	M6061T6R0500	VC-CAM002	40.00000000]	0.9000	15/05/2009	1	N
	0.0		VC-CAM002	6.00000000		0.0000	15/05/2009	0	N
	1	M6061T6R1125	VC-CAM002	7.91216000		0.0000	15/05/2009	0	N
		-M6061T6T0750W1	-VC-COP001	4.00000000	bolt	0.0000	15/05/2009	0	N
		25							ı
	0.0	M7075T6B1500X1 500	VC-CAM002	4.00000000	٠.	0.0000	15/05/2009	0	N
	0.0	M7075T73R1000	VC-CAM002	5.24600000	12xf+	7.1000	15/05/2009	1	N
		M817142 DD2		2.00000000		19.0000	15/05/2009	1	N
	0.0	M817142DG1	VU-FLA001	2.00000000	1	19.0000	15/05/2009	1	N
		-M835362 024	VU FLA001	2.00000000)	95.0000	15/05/2009	1	N
	1	MLEXS125	VC-GEP001	64.00000000		2.8500	15/05/2009	1	N
	1	MS20600AD4W6	VC-AVI001	50.00000000		0.0000	15/05/2009	0	N
		MS210434	VC-AVI001	174.00000000)	0.6300	15/05/2009	1	N
	i	MS210436	VU-MMA001	4.00000000		2.4500	15/05/2009	1	N
		MS21060L3K	VC-AVI001	72.00000000		1.8300	15/05/2009	1	N
		MS21083C8	VU-MMA001	33.00000000		1.5000	15/05/2009	1	N
	ŀ	MS24524 23	VU-FLA001	2.00000000		18.0000	15/05/2009	1	N
	1	MS24693S277	VC-AVI001	84.0000000		0.2600	15/05/2009	1	N ·
	1	0 MS27039110	VC-AVI001	42.0000000	0	0.0000	15/05/2009	0	N
	0.		VU-MMA001	8.0000000	0	0.4000	15/05/2009	1	N
	1 0.	U 181027 0000 101	1	i	0	0.0000	15/05/2009	0	N

Marmon/Keystone Canada Inc.

Specialty Steels

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

Tel -514-527-9153 232 Wats 1-800-361-8142 FAX -450-641-4357

E-mail: gdulude@mkcdn.com

OUOTATION

Territory: 16A

Telephone: 613 632 9577

PAGE .:

Quotation number.: 1-512595

1

Date.: 4/08/09

Fax....: 613 632 1053

ATTN.: Sold To: CHANTAL LAVOIE

DART AEROSPACE LTD

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY

1270 ABERDEEN STREET

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

Ship Via

EPIC

F.O.B BOUCHERVILLE Salesperso<u>n</u>

Your Reference No.

G. Dulude

Terms

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantity	Description	Days ARO	Pricing	
Line - 1 120 FT	STAINLESS STEEL SEAMLESS TUBE SA213 A.W. POLISHED STS .500 .035 304L stock	1	1.350/FT	162.00
Line - 2 24 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .750 .125 D6061 stock in 12', no 20'	1	3.650/FT	87.60

Energy Surcharge

12.20

All applicable taxes Extra. Duty	Total amount:	261.80
All prices quoted in Canadian Dollars unless otherwise stated.	Total weight:	27.8 lbs

0 1075435 C/0 4/09.



Purchase Order

Date Apr 08, 2009

Page

Purchase Order Number PO00008527

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K&A 1K7 Phone: (613)632-9577

Fax:

(613)632-1063

Vendor Address:
Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J48 5X9
Canada
Phone (800) 381-8142

Fax

(800) 381-8142 (450) 641-4357

<u>Ship To:</u> Main Finished Goods Location Dart Aerospace Ltd

1270 Aberdeen St Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAR001	Apr 08, 2009	N30	Epic Express	Apr 14, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop- Ship	Unit Cost	UOM	Extended Price
120.0000	M304TR0500W035	304 RD Tube .500 x .035 ments: MATERIAL: AISI 30	14/04/2009 1/316 SS SE/	No MLESS	1.350000 ROUND TUBING	f	162.00
24.0000	M6061T6T0750W125	6061-T6 RD Tube .750 x . ments: WAYERIAL 6061-T	14/04/2009 OR 6061-TG	No 2 TUBII	3.650000 IG PER	f	87.60
		W/W-T-700/6 OR AM					
		QQ-A-200/8 OR QQ	A-226/8				
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	· -	MATERIAL CER	TIEICATION	ה			
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}							4/08
Comments:		Tax Summary; GST		2.48	Less:		
		GSTME GSTND		0.00 0.00	included tax	L	0.00
					Subtotal	1	249.60
Ì		Entered By:	CLAVOIE		Total tax		12.48
			ı A		Total purchase order in		
		Approved By:	<u>VV</u>		CAD Dollars	}	262.08

₽\$€E 01/01 PAGE 01/01

MOITOUGDAY TAAG WARMON KEYSTONE

04/08/5000 01:58 013-632-1053

420-64I-4367

90:91 6002/80/00